

**Agenda**  
**Bellevue Network on Aging**  
**Regular Meeting**  
**November 5, 2009, 8:30-10:30am**  
**Bellevue City Hall- Room 1E-120**

- 8:30           **Welcome and Roll Call**  
Chair Robinson
- 8:35           **Approval of Minutes**
- 8:35-9:25      **Aging In Place- Housing [Presentation]**  
Arthur Sullivan, A Regional Coalition for Housing (ARCH)  
Janet Lewine, City of Bellevue, Planning Department
- 9:25-9:45      **BNOA Maintenance**  
- **PR/Outreach**  
    o **Update**  
    o **Plans for future outreach for BNOA**  
- **Regional Partnerships**  
- **Legislative Issues**
- 9:45-10:00    **Committee Reports**  
- **Advocacy/Housing & Mobility- Dwayne**  
- **Education/Safety & Support- Diana, Heidi**  
- **Nominating Committee 2010 Member Recommendations**
- 10:00-10:05   **Break**
- 10:05-10:10   **Staff Report**
- 10:10-10:15   **New Business**
- 10:15-10:20am **Public Comments/Questions**
- 10:20-10:30am **Upcoming Agenda Items**
- 10:30           **Adjourn**

**Special Meeting: Monday, November 9<sup>th</sup>, 4-6pm, Kirkland Heritage Hall, Kirkland.**

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